



MIDCITY FOUNDRY COMPANY

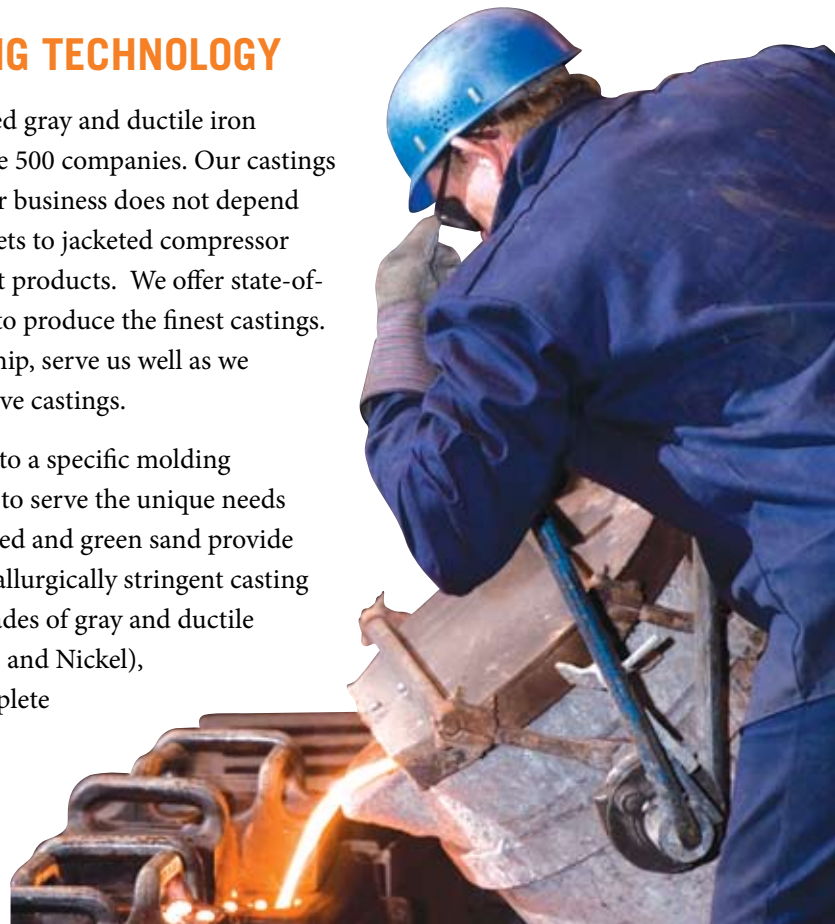
GRAY, DUCTILE & ALLOY IRON CASTINGS



STATE-OF-THE-ART, COMPLEX CASTING TECHNOLOGY

Mid-City Foundry Company produces complex, core oriented gray and ductile iron castings serving a wide range of industries, including Fortune 500 companies. Our castings are used throughout the world by a broad base of OEMs. Our business does not depend upon one or two large customers. From electric motor brackets to jacketed compressor housings, more than 100 customers rely on us for quality cast products. We offer state-of-the-art technology and over 65 years of industry experience to produce the finest castings. Our casting foundry 'roots', based on quality and craftsmanship, serve us well as we continue to produce high quality, complex and design sensitive castings.

Our foundry complex includes two facilities; each dedicated to a specific molding process, and are designed to provide the flexibility necessary to serve the unique needs of our customers. The molding processes of chemically bonded and green sand provide the foundation for producing complex, thin walled, and metallurgically stringent casting designs. Induction melting practices enable us to pour all grades of gray and ductile iron including alloyed irons (Chrome, Copper, Molybdenum and Nickel), Hi-Silicon Molybdenum, and Ni-Resist Iron. Machined complete components are furnished through reciprocal partnerships with reliable machining sources. This cost effective 'first tier' sourcing provides many benefits to our customers.



OUR CAPABILITIES

- Jobbing and semi-production of gray, ductile and alloyed iron castings of medium to complex design
- Flexible and adaptable processes with an emphasis on controlled cost and consistent quality
- Support services including design, pattern making, leak testing, non-destructive testing, machining and special metal finishing
- Flexible manufacturing facilities engineered to accept existing as well as newly designed pattern equipment
- Pattern layout and design services with many local pattern shops at our disposal
- Latest technology in tooling manufacturing of wood, urethane and metal patterns
- CAD enhanced design technology
- Hand-rammed and blown cores are produced for a broad assortment of core applications, including delicate water jackets and thin oil passages
- Core equipment of metal, wood and urethane construction is designed depending upon casting design, production volume and equipment wear
- Each plant's melt decks are equipped with state-of-the-art induction melting technology, which maximizes melting efficiency



OUR FACILITIES

By operating two facilities, each dedicated to specific casting requirements, we offer manufacturing flexibility to produce a wide range of casting designs. Each plant emphasizes flexibility with manufacturing methods:

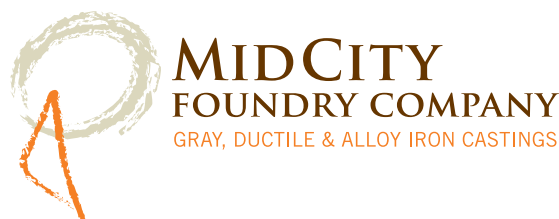


Materials Produced	Milwaukee Division 1521 West Bruce Street Milwaukee, WI 53204-0696	United Division 460 9th Avenue Grafton, WI 53024
Gray	Y	Y
Ductile	Y	Y
Alloyed	Y	Y
Hi-Si-Moly	Y	N
Ni-Resist	Y	N
Molding	Airset – Flaskless Cope & Drag Floor	Greensand Match Plate Roto Lift Cope & Drag
Mold Sizes	25 x 25 through 60 x 80	14 x 14 through 32 x 32 (20 x 48)
Castings Weights	100 to 3000 lbs	1 to 100 lbs
Core Processes	Furan Phenolic SO2 Shell Oil	Furan Phenolic SO2 Shell Oil
Quality	Spectro – Lab	Spectro – Lab

OUR QUALITY AND CUSTOMER SERVICE

Our quality program is ISO 9001:2000 certified and everything we do is based on accredited manufacturing practices. As a competitive, profitable foundry company we are driven by attention to costs, details and manufacturing process flexibility.

Mid-City Foundry Company provides sales and service support in the U.S. and Canada through multiple sales offices within the United States. Highly competent sales engineers provide attention to detail and reliable response time. Our nationwide network of sales and service locations help us provide the necessary support for our customers' product design and production needs.



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